

DECORATING OPTIONS



DECORATION OPTIONS

Silk Screen



We can Silk Screen your item (Minimum of 24 pcs - 1 colour)

Screen printing allows you to create incredibly detailed images in any size you wish. There are two steps to screen-printing: preparation and production.

1. The desired image is adapted for screen-printing, the different colours separated, and a series of screens made to apply the colour. Once preparation is complete, production can begin.
2. The item to be printed (often a shirt) is laid flat and held steady. The coloured emulsion is pressed through the mesh of the screen, and depending on the colour of the shirt, maybe flash cured before moving on to the next colour. After drying, the shirt is ready to wear!

The main time investment for screen-printing comes from the prep-work, not the process itself. The artwork and screen preparation take time, but the actual printing process can be very quick, with runs numbering in the hundreds or even thousands possible in a single day.

Extra charges include the creation of Screens

DECORATION OPTIONS

Silk Screen

	1 - 50	51 - 200	201 - 500	501 - 750	751 - 1500	1501 - 3000	3001+
Colour / Quantity	12	200	500	750	1500	3000	5000
1	\$3.00	\$2.80	\$2.10	\$1.50	\$1.40	\$1.10	\$1.00
2	\$3.40	\$3.20	\$2.50	\$1.90	\$1.80	\$1.50	\$1.40
3	\$3.80	\$3.60	\$2.90	\$2.30	\$2.20	\$1.90	\$1.80
4	\$4.20	\$4.00	\$3.30	\$2.70	\$2.60	\$2.30	\$2.20
5	\$4.60	\$4.40	\$3.70	\$3.30	\$3.00	\$2.70	\$2.60
6	\$5.00	\$4.80	\$4.10	\$3.70	\$3.40	\$3.10	\$3.00
7	\$5.40	\$5.20	\$4.50	\$4.10	\$3.80	\$3.50	\$3.40
8	\$5.80	\$5.60	\$4.90	\$4.50	\$4.20	\$3.90	\$3.80
9	\$6.20	\$6.00	\$5.30	\$4.90	\$4.60	\$4.30	\$4.20
10	\$6.60	\$6.40	\$5.70	\$5.30	\$5.00	\$4.70	\$4.60
11	\$7.00	\$6.80	\$6.10	\$5.70	\$5.40	\$5.10	\$5.00
12	\$7.40	\$7.20	\$6.50	\$6.10	\$5.80	\$5.50	\$5.40
13	\$7.80	\$7.60	\$6.90	\$6.50	\$6.20	\$5.90	\$5.80

* Garment price is extra

\$60.00	Screen Charge per colour
\$30.00	Colour Change per colour
\$40.00	Set up less than 12 pcs
\$ 1.00	Poly bagging

DECORATION OPTIONS

Embroidery



10,000 + stitches

We can Embroider your item (Minimum of 12 pcs)

Embroidery has two steps as well, and can create durable artwork on the item in question. However, it is not suitable for extremely complex, large, or detailed images.

1. The desired design must be digitized using embroidery software to convert the artwork into a replicable format. The design is then loaded into the embroidery machine and the machine threaded with the correct colours of thread.
2. The machine then reproduces the image, usually starting working backwards and layering on the coloured thread. Most machines have a maximum of 12 colors

The main time investment with embroidery varies depending on the complexity of the design and the size of the batch. Complex designs take longer to digitize and reproduce, while simple, one colour designs can be rushed into production quickly.

Extra charges include the creation of an embroidery digitizing file (DST file). The file stores stitching information that describes how the software should control the sewing needle. It's used by a variety of embroidery machines and programs.

Cost

up tp 5800 Stiches	\$4.00
Over 5800 Stiches	\$0.70 per 1000 stiches
Personelization	\$8.00
Polybag	\$1.00
Digitizing of Artwork file	\$65.00

DECORATION OPTIONS

DTG

Direct to Garment Printing



DTG is a process of printing on textiles using specialized aqueous ink jet technology. The printer inks are jetted or sprayed onto the textile by the print head. DTG typically requires that the garment be pre-treated with a PTM or Pre-treatment machine allowing for the following:

- Stronger bond between garment fibers and the pigmented inks
- Lays down loose fibers to provide for a smoother substrate
- Chemically reacts with the inks to promote drying and curing

Since this is a digital process, the print is sharper and has a higher resolution, or DPI, than traditional printing methods such as screen printing. However, unlike screen printing, there is no long setup or clean-up process, and DTG has the ability to print just one single shirt.

They work best for printing on natural fibers such as cotton, bamboo, hemp, and linen.

Colour / Quantity			1 - 6	7 - 12	13 - 25	26 - 50	51+
Imprint up to 10" x 10"	1	White	\$20.40	\$15.30	\$11.05	\$9.35	\$8.50
Imprint up to 10" x 10"	2	Dark	\$21.25	\$17.85	\$14.00	\$12.75	\$12.35
Imprint over 10" x 10"	3	Oversized White	\$24.65	\$21.70	\$15.75	\$14.00	\$11.90
Imprint over 10" x 10"	4	Oversized Dark	\$25.50	\$23.40	\$17.40	\$15.75	\$12.75

Price is for imprint only Garment is extra

DECORATION OPTIONS

DTF Direct to Film Printing



Number of Sheets	Price per *	Price per **
	11 x 17 Sheet	8.5 x 11 Sheet
1 sheets	\$13.70	\$8.15
2 - 5 sheets	\$13.00	\$7.75
6 to 10 sheets	\$12.65	\$7.55
11 to 20 sheets	\$12.30	\$7.35
21 to 40 sheets	\$12.00	\$7.15
41 to 70 sheets	\$11.65	\$6.90
71 to 100 sheets	\$11.30	\$6.70
101 to 200 sheets	\$10.95	\$6.30
201 to 300 sheets	\$10.25	\$5.90

* Printable Sheet Size 10.6" x 16.6"

** Printable Sheet Size 8.1" x 10.6"

Depending upon impint size multiple images/ graphics can be layed out on the sheet as long as it fits within the printable sheet size above

Application costs are based on the quanti of Garments to be done. Prices start at \$3.00 per location per garment for 1 to 12 garments.

DECORATION OPTIONS

Heat Press Printed or Cut Vinyl



Printed Heat Press Vinyl



Golf Bag Pocket



Cut Heat Press Vinyl

We can print and apply a heat transfer (minimum 1 pc)

Heat Transfer Vinyl (HTV) is the answer to your personalizing projects! The possibilities are available in endless when you combine computerized cutting and the consistency of a quality. HTV is hundreds of colours and finishes like glitter, holographic, patterns, printable and more. There is a minimum size requirement for weeding of excess HTV which is dependant upon the design.

Your imagination + Our HTV Materials = Spectacular Designs!

DECORATION OPTIONS

Heat Press Printed or Cut Vinyl

	1 - 15 pcs	16 - 30 pcs	31 - 50 pcs	51 + pcs
Adult				
Full Front & Back	\$17.20	\$16.35	\$15.95	Call
Full Back & Left Chest	\$13.20	\$12.55	\$12.20	Call
Full Front or Back	\$ 8.85	\$ 8.40	\$ 8.20	Call
Left Chest	\$ 4.85	\$ 4.60	\$ 4.50	Call
Youth				
Full Fron & Back	\$16.15	\$15.35	\$15.95	Call
Full Back & Left Chest	\$12.65	\$12.05	\$11.70	Call
Full Front or Back	\$ 8.30	\$ 7.90	\$ 7.70	Call
Left Chest	\$ 4.85	\$ 4.60	\$ 4.50	Call

Garment prices are extra

It is a good option for lower quantity imprints.

DECORATION OPTIONS

PATCHES



Laser Etched Faux Leather Patch



Laser Etched Suede Patch



Unik Laser Etched Faux Leather

• 5 Available stock colours

	SIZE	CODE	25 pcs	50 pcs	100 pcs	250 pcs	500 pcs
Faux Leather Patch	1"	DML-FL-C	\$7.61	\$4.42	\$2.84	\$1.87	\$1.56
	1.5"	DML-FL-C	\$8.14	\$4.97	\$3.40	\$2.45	\$2.13
	2"	DML-FL-C	\$8.76	\$5.67	\$4.26	\$3.33	\$2.52
	2.5"	DML-FL-C	\$9.88	\$6.57	\$4.81	\$3.54	\$2.68
	3"	DML-FL-C	\$11.28	\$7.20	\$4.97	\$3.69	\$2.84
Etched Suede Patch	1"	DML-SP-C	\$7.61	\$4.42	\$2.84	\$1.87	\$1.56
	1.5"	DML-SP-C	\$8.14	\$4.97	\$3.40	\$2.45	\$2.13
	2"	DML-SP-C	\$8.76	\$5.67	\$4.26	\$3.33	\$2.52
	2.5"	DML-SP-C	\$9.88	\$6.57	\$4.81	\$3.54	\$2.68
	3"	DML-SP-C	\$11.28	\$7.20	\$4.97	\$3.69	\$2.84
Unik Etched Faux Leather	1"	DML-UL-C	\$7.61	\$4.42	\$2.84	\$1.87	\$1.56
	1.5"	DML-UL-C	\$8.14	\$4.97	\$3.40	\$2.45	\$2.13
	2"	DML-UL-C	\$8.76	\$5.67	\$4.26	\$3.33	\$2.52
	2.5"	DML-UL-C	\$9.88	\$6.57	\$4.81	\$3.54	\$2.68
	3"	DML-UL-C	\$11.28	\$7.20	\$4.97	\$3.69	\$2.84
	3.5"	DML-UL-C	\$12.67	\$7.83	\$5.12	\$3.83	\$2.99
	4"	DML-UL-C	\$13.80	\$8.74	\$5.67	\$4.04	\$3.15

• To calculate proper sizing, please add the width + height and divide by 2

DECORATION OPTIONS

PATCHES



Bullion Patch

- Individually hand-made
- Gold and silver wire beads
- Choice of silk, velvet, and felt materials



Chenille Patch

- Vaulted yarn weave
- Raised 3D designs with a fluffy texture



Embroidered Patch

- Includes up to 9 thread colors
- We can match any PMS color
- Border Options: Merrowed or Laser
- Optional Backing Selections (Extra Charges apply): Plastic, Iron On, Adhesive, Hook & Loop, Heat Seal
- 15-25% average up charge on embroidery pricing for metallic thread



Sublimated Patch

- We can match any PMS color
- Border Options: Merrowed or Laser
- Optional Backing Selections (Extra Charges apply): Plastic, Iron On, Adhesive, Hook & Loop, Heat Seal



Woven Patch

- Includes up to 4 thread colors
- We can match any PMS color
- Border Options: Merrowed or Laser
- Optional Backing Selections (Extra Charges apply): Plastic, Iron On, Adhesive, Hook & Loop, Heat Seal
- 15-25% average up charge on above pricing

DECORATION OPTIONS

PATCHES

	SIZE	CODE	24pcs	48 pcs	96 pcs
Bullion Patch	1"	DML-BU-C	\$7.61	\$4.42	\$2.84
	2"	DML-BU-C	\$8.14	\$4.97	\$3.40
	3"	DML-BU-C	\$8.76	\$5.67	\$4.26
	4"	DML-BU-C	\$9.88	\$6.57	\$4.81
	3"	DML-BU-C	\$11.28	\$7.20	\$4.97

	SIZE	CODE	50	100	150	250	500	1000	2000
Chenille Patch	4"	DML-CP-C	\$5.73	\$4.57	\$4.25	\$3.85	\$3.67	\$3.43	\$3.23
	5"	DML-CP-C	\$6.12	\$4.93	\$4.58	\$4.17	\$3.99	\$3.67	\$3.56
	6"	DML-CP-C	\$6.62	\$5.33	\$4.86	\$4.42	\$4.21	\$3.88	\$2.68
	7"	DML-CP-C	\$11.28	\$7.20	\$4.97	\$3.69	\$2.84	\$2.84	\$2.84
	8"	DML-CP-C	\$11.28	\$7.20	\$4.97	\$3.69	\$2.84	\$2.84	\$2.84
	9"	DML-CP-C	\$7.61	\$4.42	\$2.84	\$1.87	\$1.56	\$1.56	\$1.56
	10"	DML-CP-C	\$8.14	\$4.97	\$3.40	\$2.45	\$2.13	\$2.13	\$2.13
	11"	DML-CP-C	\$8.76	\$5.67	\$4.26	\$3.33	\$2.52	\$2.52	\$2.52
	12"	DML-CP-C	\$9.88	\$6.57	\$4.81	\$3.54	\$2.68	\$2.68	\$2.68

	SIZE	CODE	50	100	200	500	1000	2000	3000	5000
Embroidery Patch	2"	DML-EP-C	\$5.73	\$4.57	\$4.25	\$3.85	\$3.67	\$3.43	\$3.43	\$3.23
	2.5"	DML-EP-C	\$6.12	\$4.93	\$4.58	\$4.17	\$3.99	\$3.67	\$3.67	\$3.56
	3"	DML-EP-C	\$6.62	\$5.33	\$4.86	\$4.42	\$4.21	\$3.88	\$3.88	\$2.68
	3.5"	DML-EP-C	\$11.28	\$7.20	\$4.97	\$3.69	\$2.84	\$2.84	\$2.84	\$2.84
	4"	DML-EP-C	\$11.28	\$7.20	\$4.97	\$3.69	\$2.84	\$2.84	\$2.84	\$2.84
	4.5"	DML-EP-C	\$7.61	\$4.42	\$2.84	\$1.87	\$1.56	\$1.56	\$1.56	\$1.56
	5"	DML-EP-C	\$8.14	\$4.97	\$3.40	\$2.45	\$2.13	\$2.13	\$2.13	\$2.13

	SIZE	CODE	100	250	500	1000
Sublimated Patch	2"	DML-PA-C		\$7.61	\$4.42	\$2.84
	2.5"	DML-PA-C		\$8.14	\$4.97	\$3.40
	3"	DML-PA-C		\$8.76	\$5.67	\$4.26
	3.5"	DML-PA-C		\$9.88	\$6.57	\$4.81
	4"	DML-PA-C		\$11.28	\$7.20	\$4.97

DECORATION OPTIONS

PATCHES

	SIZE	CODE	50	100	200	300	500	1000	2000
Woven Patch	2"	DML-WP-C	\$5.73	\$4.57	\$4.25	\$3.85	\$3.67	\$3.43	\$3.43
	2.5"	DML-WP-C	\$6.12	\$4.93	\$4.58	\$4.17	\$3.99	\$3.67	\$3.67
	3"	DML-WP-C	\$6.62	\$5.33	\$4.86	\$4.42	\$4.21	\$3.88	\$3.88
	3.5"	DML-WP-C	\$11.28	\$7.20	\$4.97	\$3.69	\$2.84	\$2.84	\$2.84
	4"	DML-WP-C	\$11.28	\$7.20	\$4.97	\$3.69	\$2.84	\$2.84	\$2.84
	4.5"	DML-WP-C	\$7.61	\$4.42	\$2.84	\$1.87	\$1.56	\$1.56	\$1.56
	5"	DML-WP-C	\$8.14	\$4.97	\$3.40	\$2.45	\$2.13	\$2.13	\$2.13

CLIP TAGS

Clip Tags are the perfect way to add a final touch of class to a product or garment. The state-of-the-art technology ensures you get a vibrant and durable finish on any product. Choose from a wide selection of clip tag types, sizes and shapes to find the perfect solution for your project.

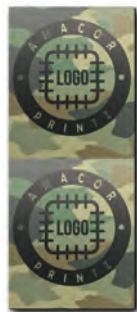
Choosing the clip tag decoration options are sure to make a lasting impression

See how our technology enables us to be able to reproduce fine details, half tones and gradients.

- Choose from 6 unique clip tag technologies.
- Custom shapes and sizes that add impact to your logo.
- Made in Canada Clip Tags.



ColorTech



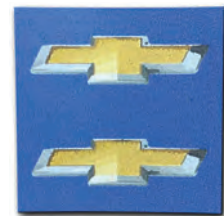
CamoTech



Faux Leather



FlockTech



ReflecTech



Laser Faux Leather



3D-Tech

